

HEATMOR[™]
STAINLESS STEEL
Outdoor Furnaces

Smart Stove

The most advanced technology in the wood-burning industry



Model

400-4S

www.heatmor.com

Furnace pictured reflects standard shipping configuration. Stack height may vary according to HPBA Best Burn Practices.

HEATMOR™

The Leader in the Stainless Steel Outdoor Furnace Industry.

Burning with wood is not a new concept. In fact, this old concept is gaining new popularity in many areas with plentiful wood supplies due to its cost effectiveness, low impact on the environment and the advent of safe, convenient, efficient and long lasting stainless steel outdoor furnaces.

COMMITMENT TO QUALITY

In 1984, Gerry Reed, President of HEATMOR™, made a commitment to build the best performing and longest lasting outdoor furnace on the market. In 1994, he began constructing HEATMOR™ furnaces with 10 gauge 409 stainless steel, the most corrosion resistant, durable material that could also be easily manufactured into an efficient and cost effective design. Today, HEATMOR™ is considered to be the strongest, most durable stainless steel outdoor furnace in the industry.

Through lab tested research, HEATMOR™ developed several unique safety and performance features.

- **WATER-COOLED FIREBOX DOOR**, eliminates warpage and increases heat transfer to water.
- **AUTOMATIC FAN SWITCH**, reduces fire flashback when opening firebox door.
- **OVER/UNDER FORCED AIR DRAFT**, for a more efficient burn than natural draft systems.
- **DOUBLE DOOR SYSTEM**, preheats air drawn into furnace and protects against unwanted access.
- **ASH REMOVAL SYSTEM**, easily accessible from the front, for convenient ash removal.

HEATMOR™ stainless steel outdoor furnaces are easy to load, maintain, efficient to operate and available in a wide selection of attractive colors. Each furnace is specifically designed, lab tested and proven to outlast mild steel brands up to three times longer. So go ahead, explore why so many experience the quality of the finest stainless steel outdoor furnace in the industry.



SAFE FOR YOUR FAMILY, HOME AND THE ENVIRONMENT

Until recently, heating with wood meant installing a wood stove or fireplace, splitting wood, hauling it into the home and the inconvenience of feeding the fire several times a day. In addition, you would have the risk of fire, the effect of smoke on respiratory and allergy conditions, and the constant mess of having wood in the home.

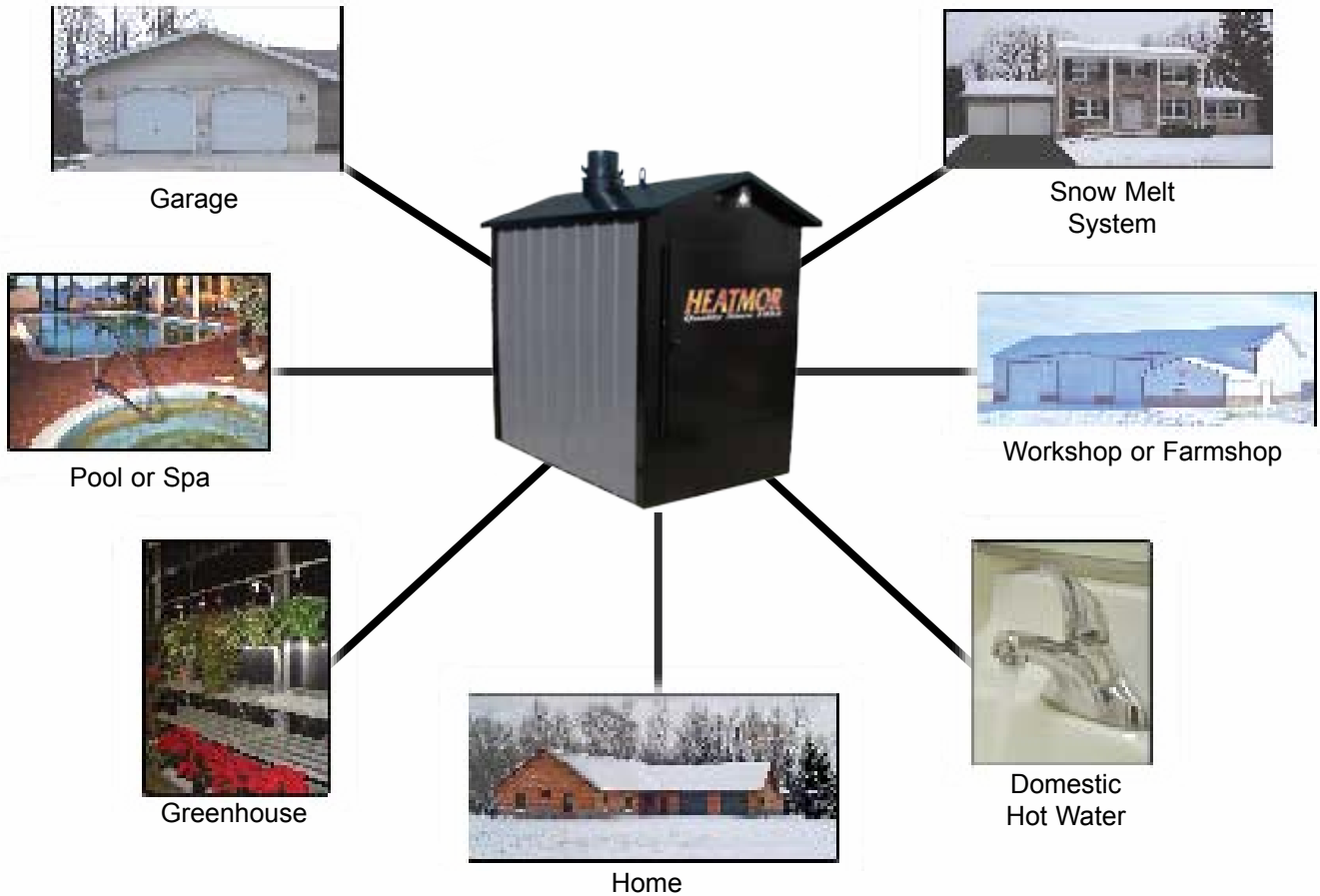
The benefits of having a HEATMOR™ outdoor furnace include:

- **LOWER or ELIMINATING heating bills.**
- **NO MESS inside your home.**
- **NO RISK OF FIRE in your home from an outdoor furnace.**
- **NO WORRY of carbon monoxide poisoning due to gas fumes.**
- **NO INCONVENIENCE of splitting and hauling wood into your home.**

Heating with wood is generally considered to be more environmentally friendly than fossil fuels such as natural gas, oil, and coal. All plants absorb carbon dioxide and convert it to fiber as they grow. The carbon dioxide is released back into the air when they die, regardless of whether they are burned or left to decompose in the forest. Fossil fuels, on the other hand, have the effect of overloading the atmosphere with carbon dioxide since these fuels are taken out of the earth and therefore do not absorb carbon dioxide. Careful pruning and harvesting of overgrown forests not only provides fuel for outdoor wood furnaces, it promotes re-growth of healthy trees that can potentially absorb up to three times as much carbon dioxide as is released when wood burns. Best of all, heating with wood frees us from our dependence on volatile foreign oil markets. With fuel prices at an all time high, the choice to experience the quality of HEATMOR™ couldn't be easier.

YOUR COST-EFFECTIVE, VERSATILE HEATING CHOICE.

You will experience considerable savings with your HEATMOR™ furnace. It is designed to work as easily with existing heating systems as well as new construction. The more heating needs you have, the greater the savings, because a HEATMOR™ system can add warmth to your life inside and out.



EASY TO OPERATE

Your HEATMOR™ furnace operates on a simple principle. Burning wood inside the furnace heats water that is pumped underground to your home and/or other buildings. There it can be connected to your forced air furnace, boiler system, water heater, or heat exchanger to provide steady, comfortable and efficient heating.



HEATMOR™

FURNACE FEATURES

QUALITY FEATURES

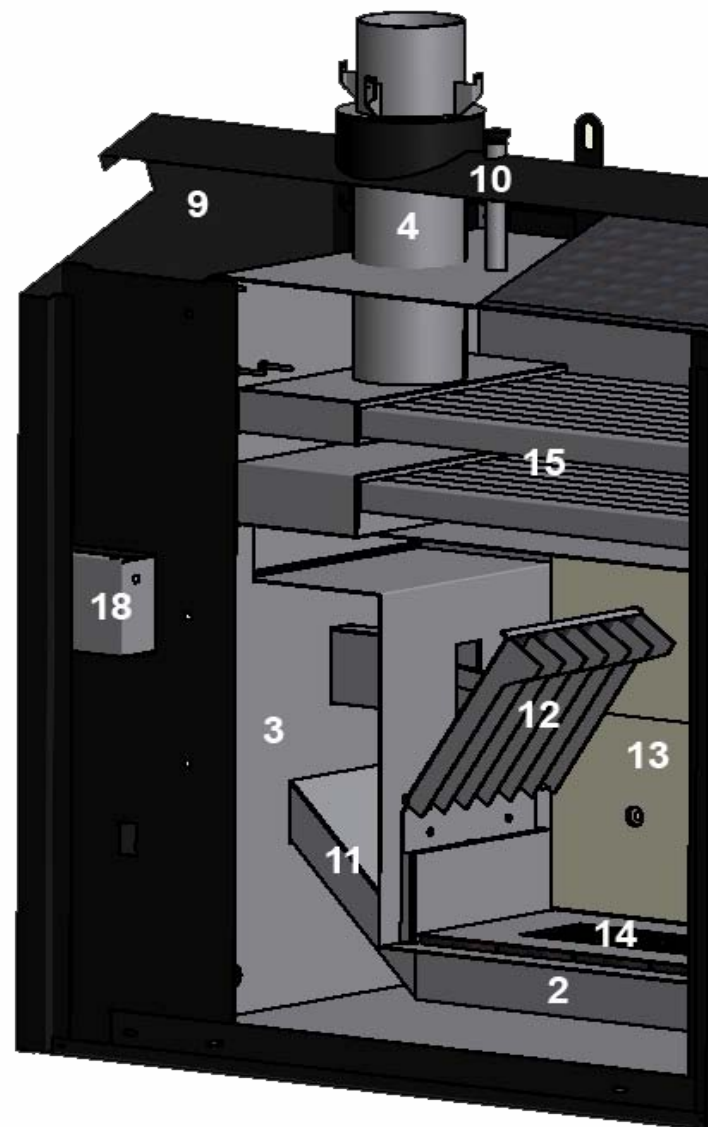
- ① 10 AND 11 GAUGE 409 STAINLESS STEEL is used in all assemblies that come in contact with fire and water, protects against corrosion and warpage increasing the life of your furnace up to three times longer than mild steel. 11 GAUGE is used in the flue for the most effective, efficient heat transfer.
- ② WATER-COOLED ASH PAN, decreases warpage and increases heat transfer efficiency to water jacket.
- ③ UNIBODY DESIGN allows a complete stainless steel body for optimum manufacturing simplicity.
- ④ STAINLESS STEEL CHIMNEY lasts longer than mild steel.
- ⑤ WATER-COOLED FIREBOX DOOR, exclusive to HEATMOR™, decreases warpage and increases heat transfer efficiency to water jacket.

SAFETY FEATURES

- OUTER DOOR LOCKS prevent unwanted access.
 - OUR NON-PRESSURIZED SYSTEM prevents pressure build-up in the water jacket and increases safety.
- ⑥ INSULATED OUTER DOORS and ⑤ WATER-COOLED FIREBOX DOOR provide cool surfaces for extra safety protection when loading wood.
 - ⑦ AUTOMATIC FAN SWITCH and ⑧ INNER DOOR SAFETY LATCH reduces flashback when opening furnace door.
 - ⑨ THE ATTRACTIVE INSULATED HOUSING (R-19 Sides, R-38 Roof) protects electrical and plumbing components while providing cool surfaces for children or a passerby. Fiberglass insulation is non-flammable. (Unfaced insulation passes ASTM E 136 test for noncombustibility.)
 - ⑩ RELIEF VENT utilizes a weighted rubber stop to prevent pressure build-up in water jacket and greatly reduces evaporation.

HEATMOR™

FURNACE FEATURES



PERFORMANCE FEATURES

- ⑪ OVER/UNDER FORCED AIR DRAFT, increases efficiency of burn over natural draft systems.
- ⑫ THE SECONDARY AIR WING DESIGN directs the secondary air to the optimum location in the firebox and the ELECTRONICALLY CONTROLLED AIRFLOW provide for the cleanest, hottest and most efficient burn.
- CERAMIC LINED FIREBOX allows for a hotter, more complete burn.
- ⑬ ASH PAN CHAMBER and ⑭ CAST IRON GRATES in the firebox provide efficient combustion that burns wood into a fine ash providing for easy ash removal.
- ⑮ HIGH EFFICIENCY FLUE is surrounded by water enabling the most heat transfer to water.
 - REAR ACCESS DOOR for easy access of plumbing and maintenance
- ⑯ BLADDER SYSTEM reduces water loss.

CONVENIENCE FEATURES

- Smoke, ash and wood mess is outside the home.
- CAN USE UNSPLIT WOOD up to 41".
- LONG BURN TIMES, load no more than twice a day.
- ⑰ LARGE WATER-COOLED FIREBOX DOOR allows for easy loading.
 - WIRED for easy electrical hook-up. (110V)
 - MULTIPLE HOOK UPS allow you to heat more than one building/heating system from the same furnace including, your home, domestic hot water, swimming pool, hot tub, garage, workshop, greenhouse, or farm shop.
- ⑱ ASH PAN SYSTEM provides for easy removal of ash from the front of the furnace. No more shoveling out the firebox. No need to let fire burn out to remove ashes.
- ⑲ EASY ACCESS FLUE for general maintenance.
- ⑳ ELECTRONICS ACCESS for general maintenance and information.

Model

400-4S



Model 400-4S

Since established in 1984, HEATMOR™ has prided itself in building the longest lasting, most durable stainless steel outdoor furnace in the industry. A renowned industry leader, HEATMOR™ is recognized for quality, innovative design and product guarantee.

The HEATMOR™ 400 Stainless Steel Smart Stove(400-4S) represents the culmination of over two years of research and development in the design of an outdoor furnace that meets the Heatmor exceptional standards of convenience, durability, reliability, and at the same time meeting the strict emission standard established by the US EPA OWHH Voluntary Phase II Program. What truly makes the HEATMOR™ 400-4S stand out is that it is designed and manufactured with proprietary software and a secondary air wing located for optimum air flow resulting in the best and most efficient burn possible.

Competitors may design their units to simply pass the EPA tests, then in real world applications their units may fail to perform well, but at HEATMOR™

we have designed our unit to not only pass the EPA test but also ensure that you get a quality burn no matter what type of wood you are burning. The HEATMOR™ 400-4S also has a high efficiency flue so you get the most heat from your wood. There is no catalytic converter and complicated downdraft system. It is our custom designed electronically controlled airflow, combined with a high efficiency flue to give you the cleanest burning, highest efficiency stove on the market, while still offering the customer solid assurance in a quality product. The HEATMOR™ 400-4S is designed to be a one piece all Stainless Steel body to utilize the best manufacturing practices while delivering the quality and product reliability you expect from HEATMOR™.

We are so confident the HEATMOR™ 400-4S is the most efficient wood burning stove we've made the firebox smaller. You will burn less wood. We are also so confident in the quality design and construction of the 400-4S model that we stand behind it with the Heatmor Limited Lifetime Warranty. (Read more about the warranty in the Purchasing Pointers on pages 8 & 9.)

FURNACE SPECIFICATIONS

WEIGHT (LBS)	2,506	FIREBOX WIDTH	23"
OVERALL LENGTH*	95"	FIREBOX LENGTH	41"
OVERALL WIDTH*	56"	FIREBOX HEIGHT	41"
OVERALL HEIGHT*	97"	FORCED DRAFT (CFM)	Variable 226
HEATING AREA (SQ. FEET) **	10,000	FIREBOX DOOR SIZE (W X H)	18" X 26"
SLAB LENGTH	86"	WATER CAPACITY (U.S. GALLONS)	488
SLAB WIDTH	55"	BTU's (Maximum)	400,000
CHIMNEY INNER DIAMETER	10"	STEEL GAUGE	409 Stainless 10/11 Gauge

OPTIONAL INTERNAL DOMESTIC COIL

- Provides unlimited supply of hot water on demand.



Contact your local dealer for details.

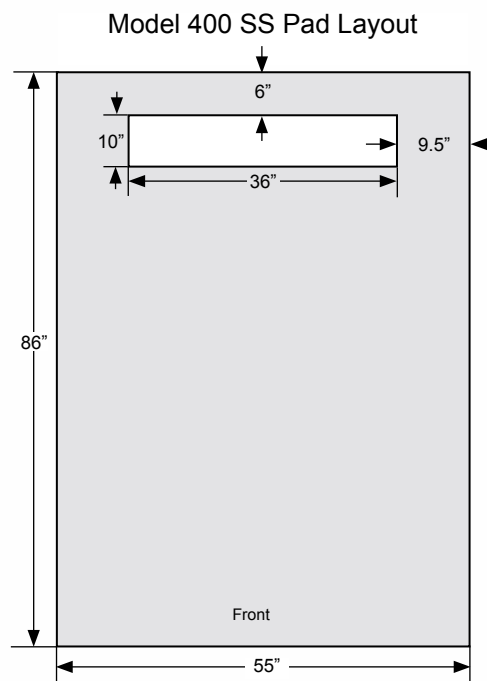


PAD SPECIFICATIONS

With the HEATMOR™ system, a concrete pad is required upon installation.



Pad thickness must be at least 4" but not to exceed 12". All measurements in inches.



EPA HANGTAG INFORMATION

The HEATMOR™ 400 Stainless Steel Smart Stove is pending qualification with EPA's Hydronic Heater program. Phase 2 units will have a white tag and are about 90 percent cleaner than unqualified units. EPA Phase 2 qualified level is 0.32 pounds of fine particles per million BTU of heat output (weighted average representing the range of burn rates expected in a year) and a maximum individual test run of 18.0 grams per hour. The HEATMOR™ 400-4S was tested to be 0.28 pounds of fine particles per million BTU of heat output and a maximum individual test run of 11.0 grams per hour. The tested thermal efficiency of the HEATMOR™ 400 Stainless Steel Smart Stove is 85 percent as measured using a lower heating value. The HEATMOR™ 400 Stainless Steel Smart Stove is the first and only Phase II tested unit on the market today that utilizes the tried and true principals of an updraft system while also being controlled by electronics. For more information you can visit <http://www.epa.gov/burnwise/owhlist.html>

PURCHASING POINTERS

Since 1984, HEATMOR™ has manufactured quality outdoor furnaces with several unique safety and performance features. Each feature of the HEATMOR™ contributes to the exceptional product design and efficiency of the furnace. As you read, you too will understand why HEATMOR™ has built the reputation for high quality, excellence and performance.

STAINLESS STEEL

HEATMOR™ began producing outdoor furnaces using Type 409 Stainless Steel in 1994. All furnace components that come in contact with fire or water are manufactured using Type 409 Stainless Steel ("titanium enhanced").



Prior to 1994, HEATMOR™ manufactured outdoor furnaces using carbon steel. HEATMOR™ chose to begin using Type 409 Stainless Steel due to its improved oxidation and corrosion resistance versus carbon steel. HEATMOR™ found that outdoor furnaces manufactured using Type 409 Stainless Steel would last approximately three times longer than furnaces manufactured using carbon steel.

According to 82 percent of our customers, stainless steel construction proved to be the number one reason why they purchased a HEATMOR™ outdoor furnace.*

FORCED AIR COMBUSTION

The HEATMOR™ has an over/under Forced Air Draft system that blows air above and below the fire. Forced draft furnaces have better heat recovery ability when compared to naturally aspirated furnaces. Forcing air onto the fire in the right places will generate a hot fire faster than a natural draft system. Forced draft will also burn larger wood more efficiently.

The reason 52 percent of our customers purchased a HEATMOR™ outdoor furnace was the forced draft feature.*

WARRANTY (SEE PAGE 11)

Our Limited Lifetime Warranty which covers defects in **materials** as well as **corrosion** and **workmanship** is by far one of the best in the industry. Because we have such great confidence in our product, we are able to offer you one of the most comprehensive warranties in the industry. HEATMOR™ is the only company in the industry who provides on site service to your unit. The key to researching warranties is reading the fine print. (Complete warranty details at www.heatmor.com.)

DOUBLE DOOR CONSTRUCTION

The Double Door feature allows preheated air to be drawn into the over/under Forced Air Draft system, increasing the efficiency of the burn. The lockable outer front and back doors on the HEATMOR™ provide an important safety feature, keeping children and unwanted guests out of the furnace.



ELECTRONICALLY CONTROLLED BURN

The HEATMOR™ 400 Stainless Steel Smart Stove has a proprietary secondary air wing design in the firebox that controls the airflow location as the wood burns down. As wood burns down in the firebox the fuel pile location changes over time and the secondary air wing follows that location change to allow for the best combustion. The

HEATMOR™ 400 Stainless Steel Smart Stove also incorporates software that controls the mix of secondary and primary air based on the temperature of the firebox. If the firebox temperature is too low, the software will adjust for this, if the temperature is too high, the software will adjust again. These changes in airflow combined with the traditional updraft design make the HEATMOR™ 400 Stainless Steel Smart Stove to be an industry first. Since the burn is controlled electronically with our proprietary software, it can adjust to any wood that is burned and burn that wood in the most efficient and most emission free manner.



EFFICIENT DESIGN

There are three parts to the HEATMOR™ Stainless Steel Smart Stove efficient thermodynamic system: 1) Water cooled door 2) Unibody water cooled ash pan 3) Tubed flue.

1) Having water thermo-siphon through the HEATMOR™ fire door virtually eliminates door warpage, important in keeping an airtight system. Using a water-cooled door improves the efficiency of the furnace because it increases the heat transfer area used to pull heat from the fire.

2) Our unibody design is a one-piece complete stainless steel body for optimum manufacturing simplicity. The unibody design incorporates a water cooled ashpan that eliminates the possibility of airleaks while increasing the heat transfer area.

3) The tubed flue design maximizes the exchange of thermal energy from the flue gases to the water by its high surface area.

NON-PRESSURIZED EXPANSION BLADDER

The flexible bladder allows the HEATMOR™ waterjacket to be semi-closed, which will reduce evaporation and pressure build-up in the system during normal operation. When you add water to the system, you also add contaminants, increasing the chance of scaling and corrosion. The bladder is meant to increase the life of your furnace. For a detailed graphic, refer to pages three and four.

ASH PAN SYSTEM

The ash pan is located below the grates as part of the HEATMOR™ furnace. This makes for a more convenient and easy ash removal. There is no need to let the fire burn out to remove the ashes nor any need to shovel the ashes out the front door. The ash scraper is a removable tool, inserted only at the time of ash removal. Once completed, the ash scraper is stored outside the furnace.

Almost 50 percent of HEATMOR™ customers mentioned the ash system as a reason they chose HEATMOR™.*

INSULATION

The HEATMOR™ is insulated with fiberglass bat insulation, the same as used in insulating homes. The sides of the HEATMOR™ are insulated with R-19 and the top with R-38. The insulation is non-flammable, easily accessible, long lasting and assists in the creation of a well-built efficient furnace.

CERAMIC LINED FIREBOX

The HEATMOR™ 400-4S has two-inch thick ceramic in the firebox that allows the fire to reach higher combustion

temperatures in order to facilitate a more complete burn. Additionally, the mass of ceramic allows for a heatsink which releases heat during the shutdown period of the burn cycle (when your furnace's water temperature is satisfied).



RAPID RECOVERY WATER TEMPERATURE

The HEATMOR™ water capacity and forced draft fan along with the ceramic lined firebox make for quick water temperature recovery during normal operation. With a rapid water temperature recovery, your home will warm up faster.

UPDRAFT DESIGN

The HEATMOR™ 400 Stainless Steel Smart Stove is an updraft design. We have incorporated a secondary air wing design to direct the secondary air to the optimum location in the fire box. Most competitors have a downdraft design to pass the EPA Phase II Voluntary program. Heatmor chose the updraft design as we believe it is the superior design for longevity, ease of use, and cost effectiveness. There are many drawbacks to the down draft design such as: 1) high sensitivity to wood moisture 2) relatively long time for water temperature recovery 3) high sensitivity to wood size 4) re-lighting issues 5) maintenance issues and 6) quality

Choosing an outdoor furnace is a decision you should only have to make once. At HEATMOR™, we are dedicated to providing you, the customer, a high quality product that will provide your family with many years of consistent, economical and reliable heat.

HEATMOR™

FUEL COST COMPARISON CHART

The cost of keeping your family warm has increased dramatically in the past few years, but the economic savings of burning alternative fuels can be astronomical. For instance, if you own a wood lot, your fuel costs will be processing only, possibly saving you thousands of dollars!

The amount of heat created or used is measured in BTU's. An average home uses 100,000,000 BTU's of

total energy for heating per year. This includes 25 percent usage for the heating of domestic hot water. Based on this total consumption, the following amounts of fuel would be required to produce 100,000,000 BTU's.

By using the Cost Comparison Chart below and your previous heating bills you can determine your future wood consumption, heating costs and total cost savings.



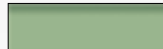
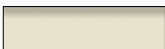

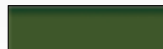
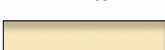

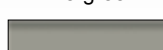
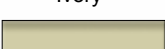
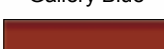
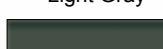
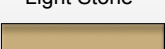
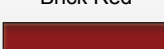


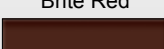

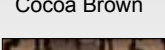
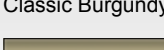
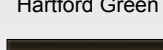
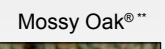
Heating Method	BTU's Per Unit	Annual Requirements	Cost Per Unit	Total Annual Cost
Electricity	3,414 kilowatts/hr	29,300	\$0.10	\$2,930
Propane	91,500/gallon	1,092	\$2.28	\$2,490
Fuel Oil	138,690/gallon	721	\$3.69	\$2,660
Natural Gas	1,000/cubic ft	100,000	\$0.013	\$1,300

The above prices are in U.S. Funds. These are official energy statistics courtesy of U.S. Government as of 2-21-10. Adjust the price per unit to reflect current local costs. The above costs are not standard across the U.S. Actual cost savings may vary depending on efficiency of system. Savings above are based on the assumption you have obtained cord wood at no cost to you. Savings shown are not a guarantee of annual cost savings you can expect. Savings could be more or less due to the variability of cost or units of energy used over time.

COLOR OPTIONS

Best of all, HEATMOR™ offers 20 attractive color options to choose from at NO ADDITIONAL COST! This allows you to create an attractive color combination that complements the color scheme of existing buildings such as your home, garage, shop etc.

Customize your furnace by choosing from the 22 attractive color options below.

		
Brite White	Antique Bronze	Patina Green
		
White	Caribbean Blue	Evergreen
		
Ivory	Gallery Blue	Light Gray
		
Light Stone	Brick Red	Charcoal Gray
		
Tan	Brite Red	Black
		
Cocoa Brown	Classic Burgundy	Hartford Green
		
Mossy Oak®**	Hickory Moss	Dark Brown
	*Actual color may vary. ** Camouflage patterns subject to surcharge. For more information, please contact your local dealer.	
Realtree® Hardwoods**		



WHY CHOOSE HEATMOR

Since established in 1984, HEATMOR™ has prided itself in building the longest lasting, most durable stainless steel outdoor furnace in the industry. In doing this, we've found the most important part of selling our product is sharing the honest truth about each feature a HEATMOR™ has to offer.

The most important feature of the Heatmor is the construction of the furnace using 409 stainless steel. Because we've tested it time and time again, we can honestly tell you stainless steel has **proven** to last up to three times longer than mild steel.

For years, HEATMOR™ has been providing customers with the highest quality outdoor furnace available.

Attaining this high level of quality has allowed us to support our product with a Limited Lifetime Warranty on every Heatmor model offered. With confidence, we are able to give you, the customer, solid protection on your investment by offering you the most comprehensive warranty in the industry.

We feel confident that we have the highest quality product, supported by the most comprehensive warranty on the market. Our hope is that you too realize that HEATMOR™ truly is "The Finest Outdoor Heating System."

EXCEPTIONAL WARRANTY

At HEATMOR™ we believe that when you buy an outdoor wood furnace you are making an investment, not a purchase. That's why, since 1984, it has been our commitment to build the best performing and longest lasting furnace on the market. With the confidence we have in our product, we are able to give you, the customer, solid protection on your investment by offering one of the most comprehensive warranties in the industry. Our Limited Lifetime Warranty covers defects in materials, workmanship AND CORROSION, and the provisions are unconditional.

As long as you operate your furnace as provided in the operator's manual and warranty, you are covered. There are no special "conditions" or maintenance to be performed daily to keep your warranty in force.

Because a warranty is only as solid as the service behind it, **HEATMOR™ takes pride in an industry leading service organization that can service units anywhere.** (See page 11 for details)

We come to you to service your unit. HEATMOR™ is the only company in the industry who provides this dependable service. Study our warranty thoroughly. A HEATMOR™ Outdoor Furnace will be keeping your family warm for many years to come.

(Complete warranty details on page 11 and at www.heatmor.com)



DEALER NETWORK

To ensure the highest customer satisfaction, we have established a HEATMOR™ Authorized Dealer Network that spans across the United States and Canada. Even in the most remote locations - we have a dealer for you! Experience the quality of HEATMOR™ Stainless Steel Outdoor Furnaces by contacting one of our professionally trained and certified dealers. Your HEATMOR™ dealer will take the time and effort to carefully calculate your heating needs and properly

size a furnace to your specifications. The dealer can also answer the many questions you may have when making this decision. To locate your local distributor, access our website at www.heatmor.com.

HEATMOR™



Outdoor Heating Systems by

HEATMOR™

HEATMOR™ STAINLESS STEEL LIMITED LIFETIME WARRANTY

HEATMOR™ warrants this outdoor furnace, to the owner, to be free of defect in material and workmanship throughout the lifetime of the purchase. This warranty excludes the electrical components such as aquastats, thermostats, fans, and pumps, as their manufacturer guarantees them. The bladder, firebrick, cast iron grates, gaskets and auger are all under warranty by HEATMOR™ for a period of one (1) year from the date of purchase.

HEATMOR™ does not warranty parts damaged by freezing, overheating, pressurization, use of unauthorized fuels, or abuse. The HEATMOR™ is designed to be least susceptible to corrosion; therefore corrosion is covered under this warranty. The initial five (5) years warranty coverage of the furnace weldment and ash pan is 100 percent. After five (5) years, HEATMOR™ will credit a percent of the original purchase price of the furnace weldment and ash pan. The percent credit from HEATMOR™ applied to the current price of a replacement unit is as follows: 70 percent in year 6, 60 percent in year 7, 40 percent in year 8, 20 percent in year 9, 15 percent in years 10 through 19, 10 percent in years 20 and beyond. Customer will receive a percentage discount on the replacement furnace only. No cash surrender value.

If warranty requires replacement of any part, HEATMOR™ will take responsibility for the actual cost of the replacement part only. The customer is responsible for the transportation cost and labor. No other warranty is expressed or implied. HEATMOR™ is not responsible for the cost of plumbing, replacement of antifreeze, shipping costs, or any other indirect costs associated with the replacement of the part. Outdoor furnaces are not intended to be the only source of heat. Therefore, it is recommended that a back-up system be in place to prevent damages caused by lack of heat. No unauthorized adjustment or repairs will be covered by warranty.

HEATMOR™ specifically disavows any other representation, warranty, or liability related to the condition or use of the product.

To validate this warranty, your registration must be completed within thirty (30) days of purchase date and mailed to: HEATMOR™, 105 Industrial Park Ct. N.E., P.O. Box 787, Warroad, MN 56763.

REGISTRATION

(Please Print Clearly)

Purchaser's Name: _____
Last Initial

Address: _____
Mailing Address/Box # City State/Province Zip/Postal Code

Phone: (____) _____ Model: _____
See inside of front door for data plate that has model information

Serial No. _____ Date of Purchase: ____/____/____
Month Day Year

Referred By: _____
Name and Address

"I have read and understand the conditions of this warranty."

Dealership Name: (please print) _____

Dealer Signature: _____ Customer Signature: _____

You will receive an acknowledgement from HEATMOR™ regarding the receipt of your warranty and registration forms. Please retain the acknowledgment in your records.

In the event of resale of a HEATMOR™ Stainless Steel Outdoor Furnace, HEATMOR™ will honor the remaining warranty if a fee of \$25.00 is submitted along with a Warranty Transfer Certificate. Please contact your local dealer for information regarding the transfer of a warranty.

07/12/2011

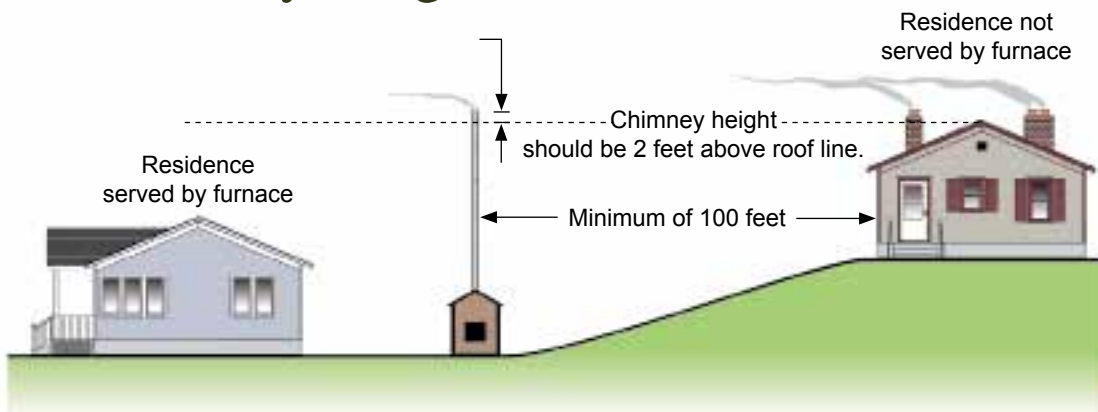
Copy Distribution

White – Heatmor / Yellow – Distributor / Pink – Dealer / Gold - Customer

OUTDOOR WOOD FURNACE BEST BURN PRACTICES

1. Read and follow all operating instructions supplied by the manufacturer.
2. **FUEL USED:** Only those listed fuels recommended by the manufacturer of your unit. Never use the following: trash, plastics, gasoline, rubber, naphtha, household garbage, material treated with petroleum products (particle board, railroad ties and pressure treated wood), leaves, paper products, and cardboard.
3. **LOADING FUEL:** For a more efficient burn, pay careful attention to loading times and amounts. Follow the manufacturer's written instructions for recommended loading times and amounts.
4. **STARTERS:** Do not use lighter fluids, gasoline, or chemicals.
5. **LOCATION:** It is recommended that the unit be located with due consideration to the prevailing wind direction.
 - Furnace should be located no less than 100 feet from any residence not served by the furnace.
 - If located within 100 feet to 300 feet to any residence not served by the furnace, it is recommended that the stack be at least 2 feet higher than the peak of that residence.

Chimney Height Installation Scenario



6. Always remember to comply with all applicable state and local codes.



Outdoor Furnace Manufacturers Caucus

HEATMOR™



An Honest Company Manufacturing a Quality Product

HEATMOR™ is located in Warroad, MN on the beautiful shores of Lake of the Woods. Our 40,000 square foot facility houses top quality manufacturing equipment to produce the longest lasting, most durable stainless steel outdoor furnaces in the industry.

The mission of HEATMOR™ is to honestly manufacture and market a quality product at a fair price. This provides the customer with assurance, they are receiving the longest lasting, most durable stainless steel outdoor furnace in the industry.

Our philosophy at HEATMOR™ is not to be the biggest, but to only produce the best. Manufacturing outdoor furnaces has taught us the importance of producing a problem-free product for our customers. Our on-site 8,000 square foot research and development facility is dedicated to improving our product design, materials and workmanship whenever necessary.

We have a distributor/dealer network that spans across the United States and Canada. No matter where you live, we have a dealer to serve you.

Western States Distributor: HAGSS Industries

26887 Walker Rd.
Parma, ID 83660

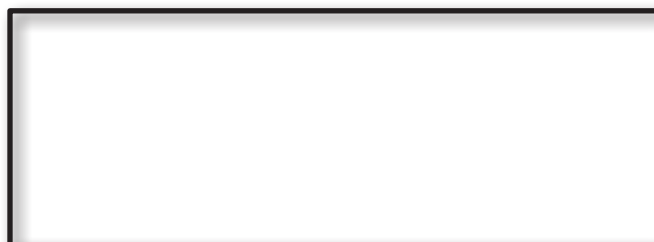
866-433-8667
www.hagss.com

Manufactured By:

HEATMOR™

105 Industrial Pk. Ct. NE, PO Box 787
Warroad, MN 56763
www.heatmor.com

YOUR LOCAL DEALER:



MADE IN USA